



Dart Aerospace Ltd.  
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7393 Jan, 2019

**RBW6405G08632-3G-13**  
**Job Sheet 186200**



21  
9-35

**Part No:** RBW6405G08632-3G-13

**Job Qty:** 1 ea

**Part Name:** Inside Placard (Lasered)



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/12/18

**Job Tracking No:**

**Due Date:** 12/12/18

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBW6405G08632-3G Rev B IPP Rev.A 17.09.11 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 2 Ea  | 12/12/18   | 12/12/18 | 0.00      | 0.00    | Start Up Small Fab-4  |           | MLL         |
| 110   | Small Fab          | 2 pcs | 12/12/18   | 12/12/18 | 0.00      | 0.00    | Small Fab-8           |           | MLL DAS 30  |
| 120   | QC                 | 2 pcs | 12/12/18   | 12/12/18 | 0.00      | 0.00    | QC5                   |           | MLL 9-35    |
| 130   | Packaging          | 2 pcs | 12/12/18   | 12/12/18 | 0.00      | 0.00    | Packaging3-1          |           | MLL         |
| 140   | QC21-SA            | 2 Ea  | 12/12/18   | 12/12/18 | 0.00      | 0.00    | QC21                  |           | DAS 21 9-35 |

Part Op Descriptions: 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4 \*\*\*NOTE\*\*\* Use PDF

DEC 12 2018

### Job BOM

| Part / Item | Component Name         | Quantity          | Operation             | Container |
|-------------|------------------------|-------------------|-----------------------|-----------|
| LM922402    | Plastic, Black & White | .2800 sf (.14 ea) | 90-Start up Operation | 5089301   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | LM922402       | 0        | 64        | 0         |

### Part Specifications



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Plex 11/12/18 3:06 PM dart.Lussier.Patrick

**Container No:** S137284



**Part:** RBW6405G08632-3G-13

**Job No:** 186200

**Serial No/Batch:** S137284

**Revision:** B

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 12/12/18

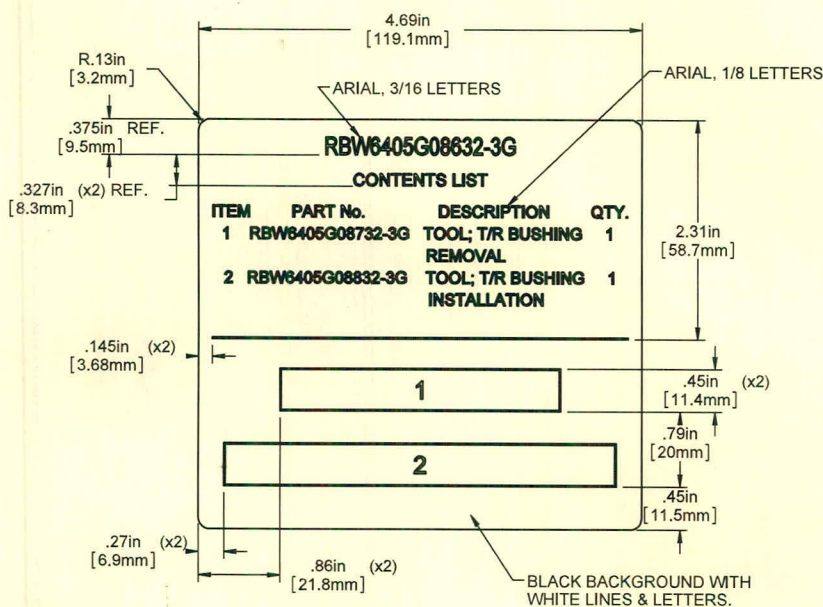




x2.

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| REVISIONS |                                                 |         |         |          |
|-----------|-------------------------------------------------|---------|---------|----------|
| REV.      | DESCRIPTION                                     | DATE    | INITIAL | APPROVED |
| B         | -13 CH'D LETTERING COLOR WAS ALUMINUM IS WHITE. | 3/12/13 | BIM     | RJC      |



(-13)

INSIDE PLACARD  
LAZER ETCHED

|                                                                          |                   |
|--------------------------------------------------------------------------|-------------------|
| <b>RED BARN MACHINE</b>                                                  |                   |
| TITLE TAIL ROTOR BUSHING KIT; PARTS                                      |                   |
| DWG NO. RBW6405G08632-3G-13                                              | REV B             |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES                      |                   |
| TOLERANCES ON:                                                           | DRAWN BY: PERRITT |
| DECIMALS .005                                                            | APPROVED:         |
| XXX ± .005                                                               | HEAT TREAT        |
| .XX ± .01                                                                | FINISH SPEC       |
| X ± 1                                                                    | USED ON MODEL     |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 ± .05 PR .015 R |                   |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING                                |                   |
| SCALE NTS                                                                | DATE 8-24-10      |
| SHEET 4 of 4                                                             |                   |

